





Design Code : Asme-Section-VIII-DIV.1 Emended 2004-05.

Design Pressure : 20.771 Kg/Sq. CM [305 PSIG]

Design Temperature : Suitable for Temp Up to 65/10 Degree C

Radiography : 100% For all Welded Seams, By X-Ray Machine Only

Heat Treatment : Fully Stress Relieved

Corrosion Allowance : 1.6mm (1/6") Minimum

Water Capacity [Approx] : 769.4 Kgs [1696.23 16s]

Chlorine Capacity [Approx]

Normal Capacity : 916 Kgs [2019.43 16s]

Approval Of Design By : 1. LLYOD'S Register Asia 2. Chief Controller of Explosive, Govt. Of India.

Inspection By : LLYOD'S Register Aisa

Material of Construction : C. C. Plate - SA 516 GR. 70

Shell Thickness "S" : 12mm

Dished Ends Thickness "T" : 14mm [Normal]

Overall Length "L" : 2060 + 12mm

Diameter : 774mm ID, 798mm OD

Shape of Domes : Concave with Chime as per CFR 49. Both end inwar Curved

Tare Weight : 625 Kgs [1377.88 16s] Approx

Education Pipe : ½ NB SCH 80

Standard accessories to be provied with each container will be as follows. [All in fitted conditional]

- (A) 2 No. Valve, Size-25.4 mm [1"] in accordance with BS-341-Part-1 & IS-3224
- (B) 2 No. Valve out let cap of brass.
- (C) 2 No. Brass plugs to blank the inspection opening
- (D) 1 No. Valve protection bonnet